

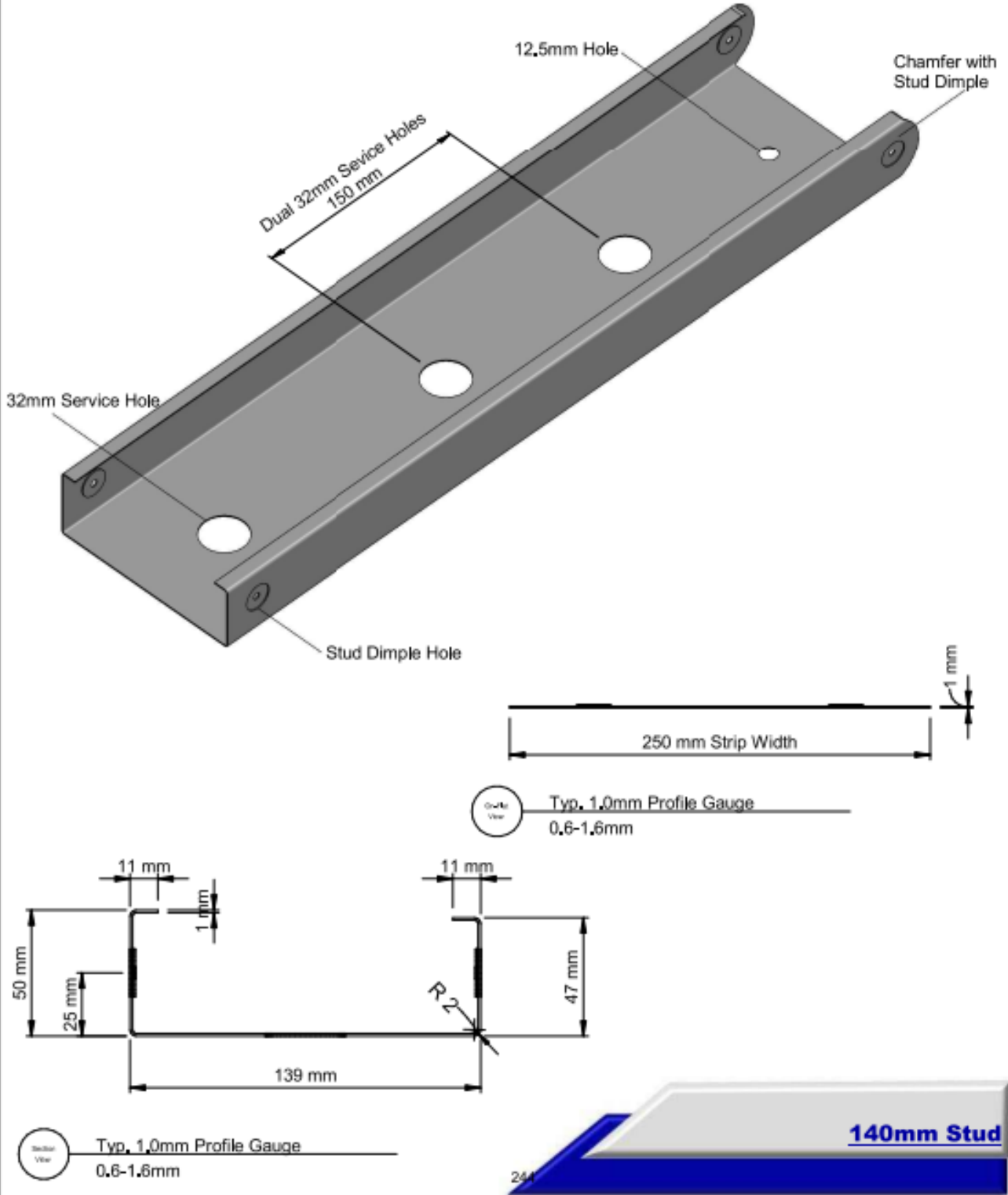


Hafif Çelik Profil Çekme Kabiliyetimiz

Kalınlık : 0,6mm'den 1.60mm'ye kadar özel şekillendirmiş C ve U Profillerden duvar ve makas panelleri üretilmektedir.

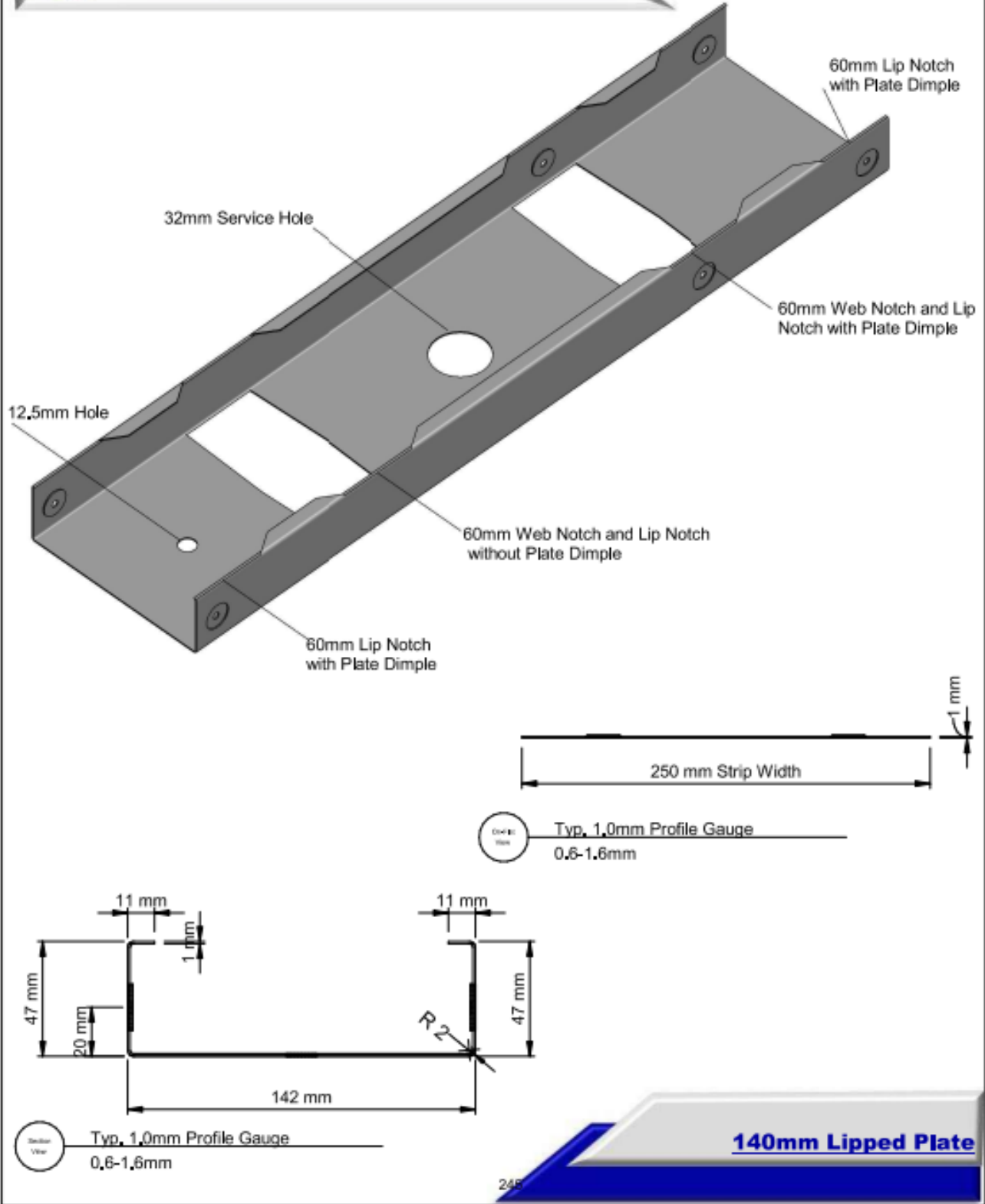


SECTION PROCESSES



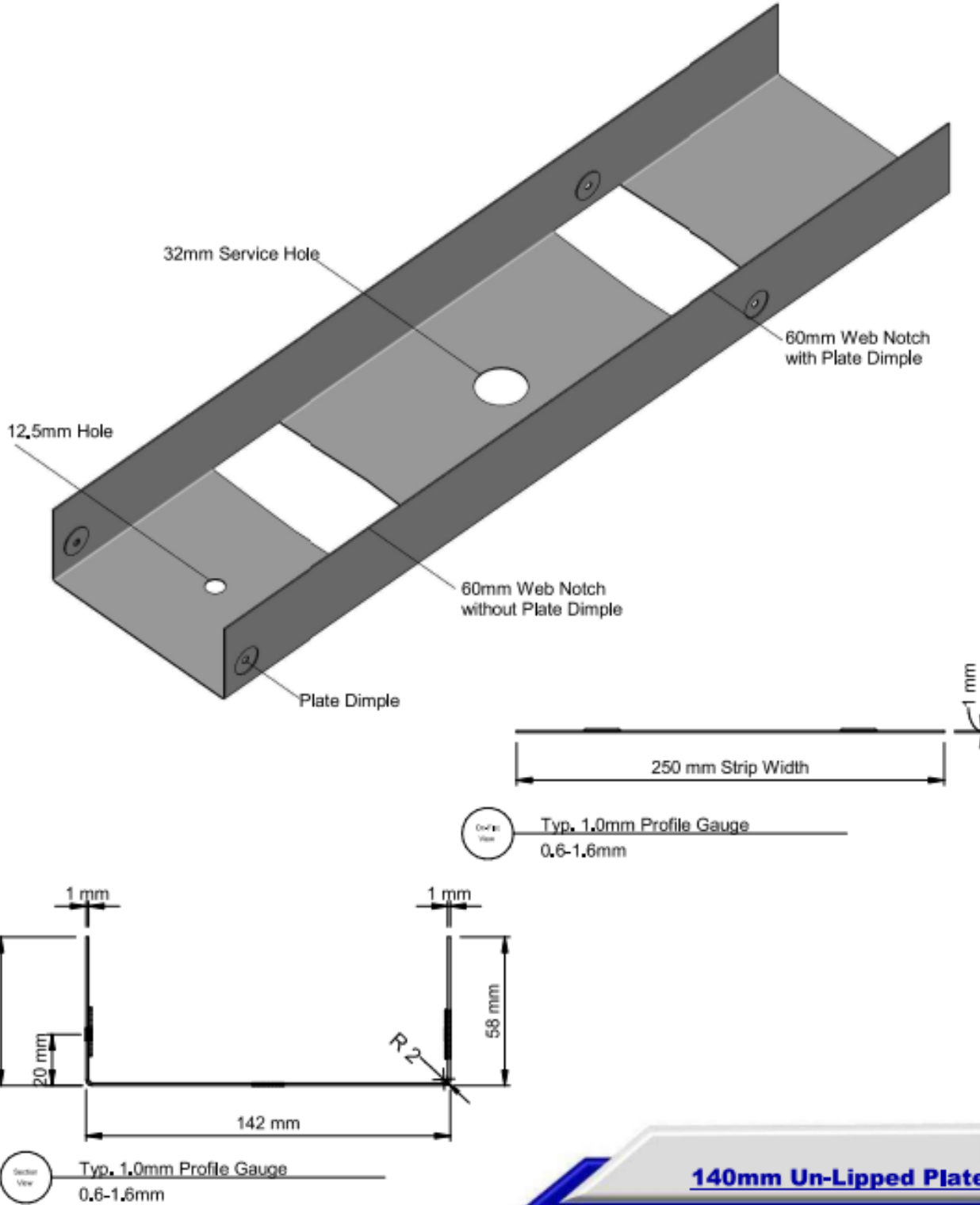


SECTION PROCESSES



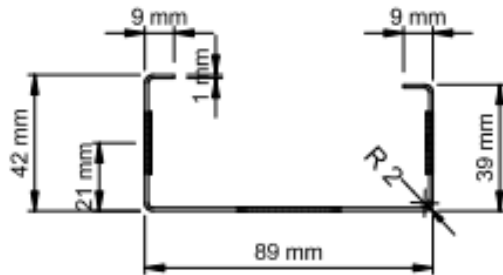
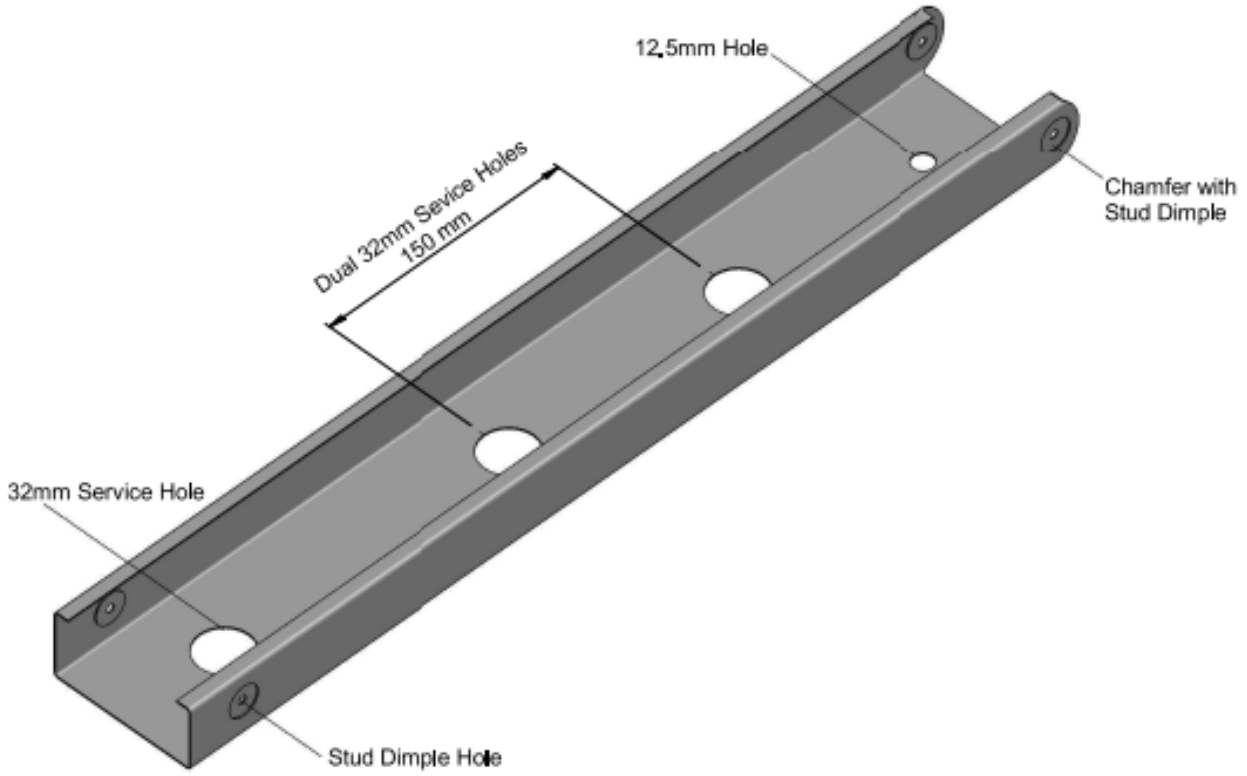


SECTION PROCESSES

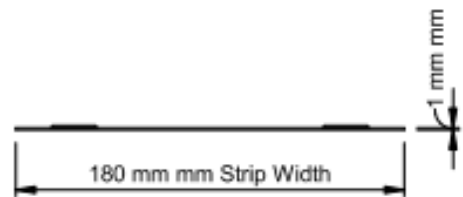




SECTION PROCESSES



Section View Typ. 1.0mm Profile Gauge 0.6-1.6mm



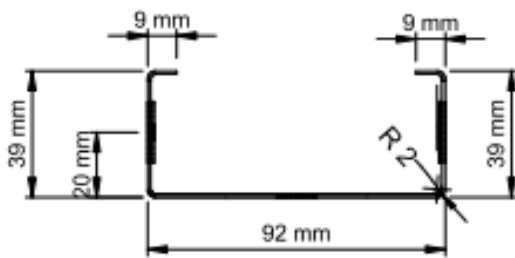
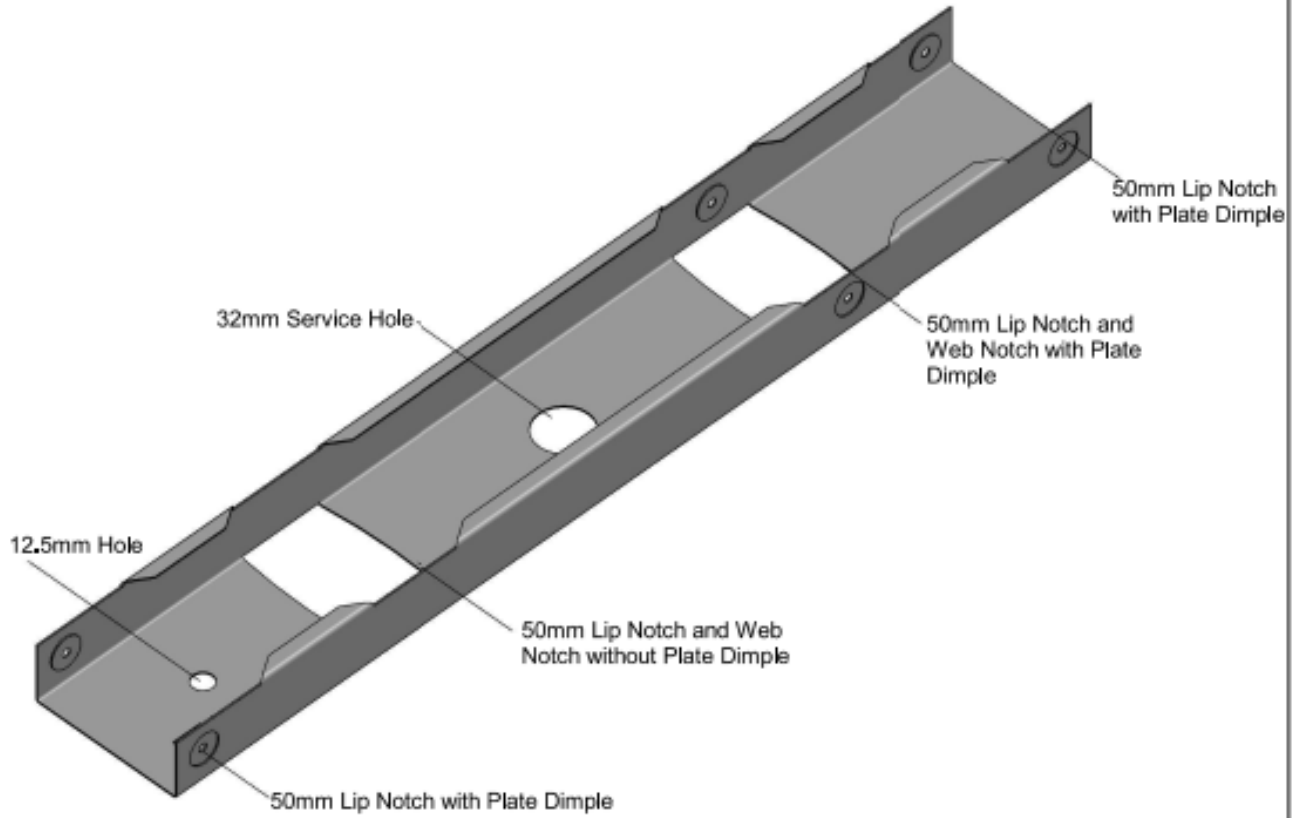
Circle View Typ. 1.0mm Profile Gauge 0.6-1.6mm

90mm Stud

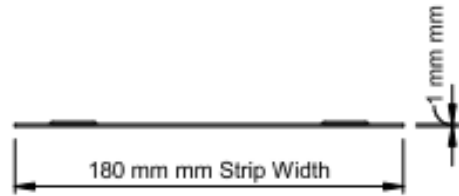
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SECTION PROCESSES



Section View
Typ. 1,0mm Profile Gauge
0,6-1,6mm

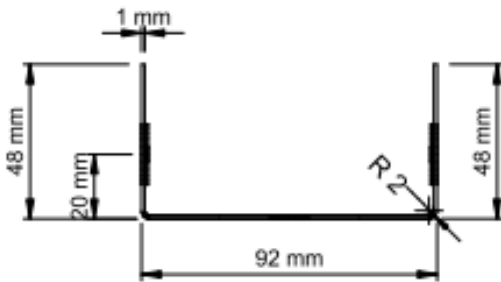
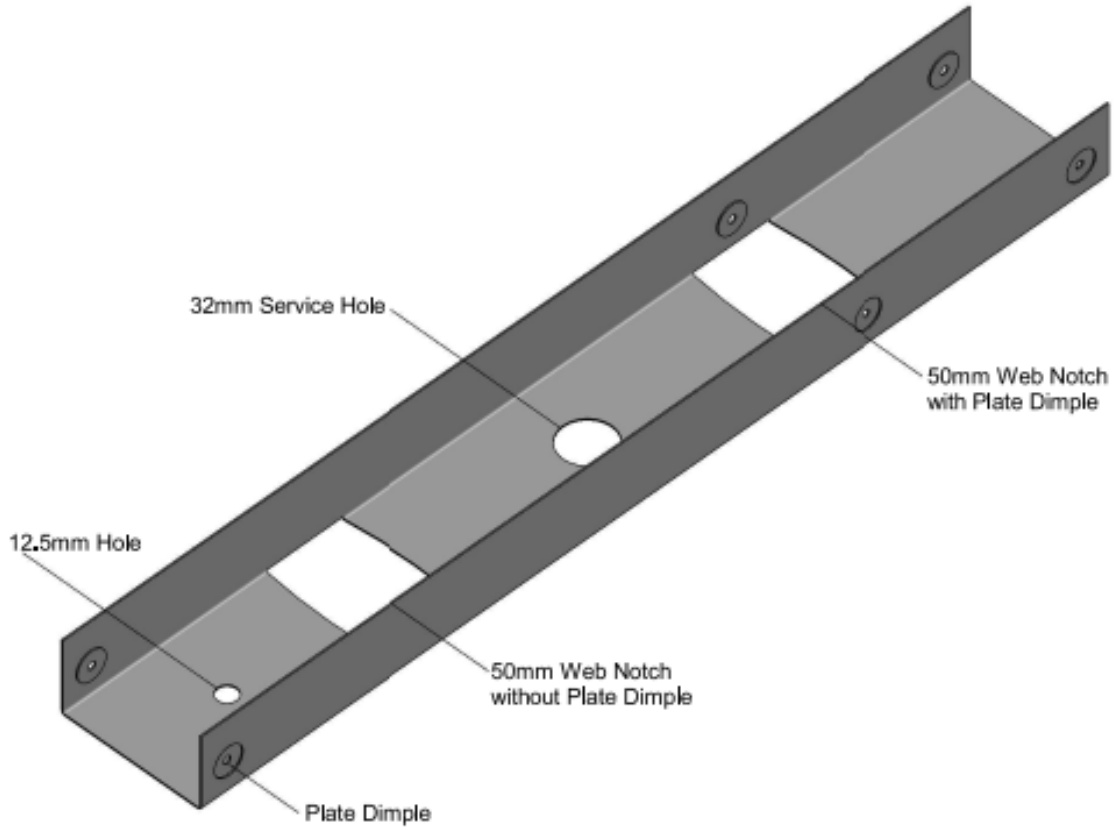


Strip View
Typ. 1,0mm Profile Gauge
0,6-1,6mm

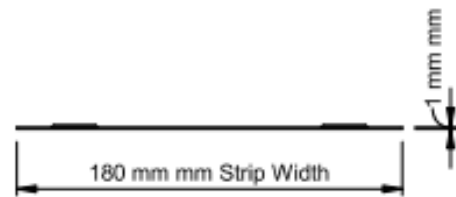
90mm Lipped Plate



SECTION PROCESSES



Bottom View Typ. 1,0mm Profile Gauge 0,6-1,6mm

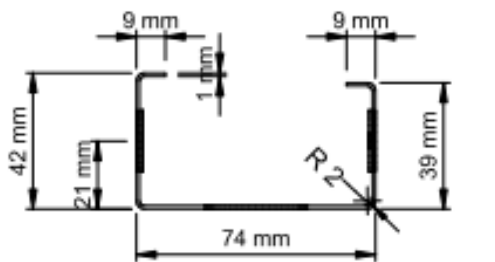
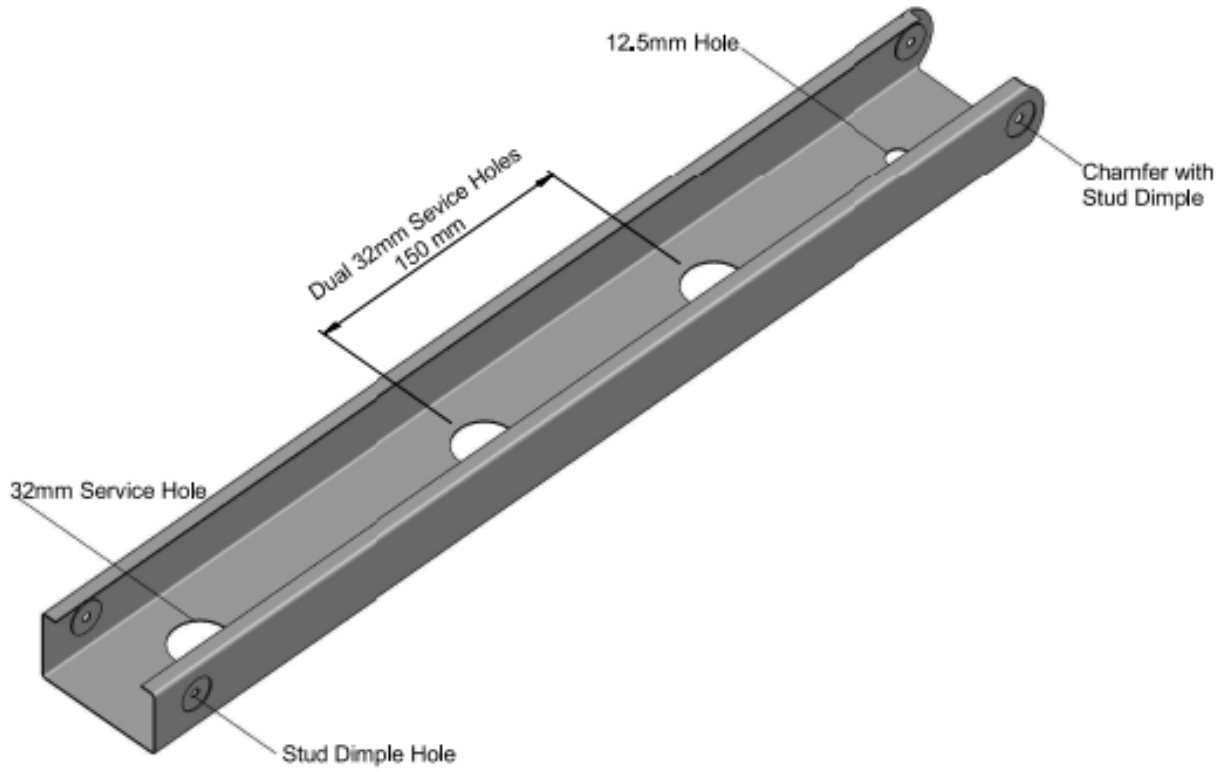


Outer View Typ. 1,0mm Profile Gauge 0,6-1,6mm

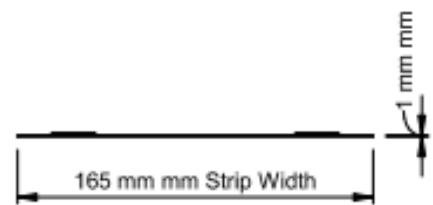
90mm Un-Lipped Plate



SECTION PROCESSES



Section View Typ. 1,0mm Profile Gauge 0,6-1,6mm



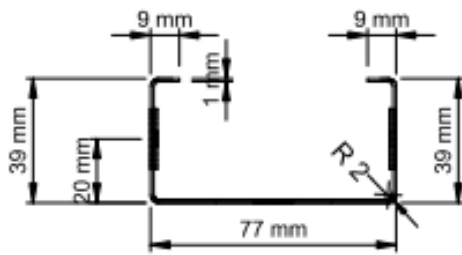
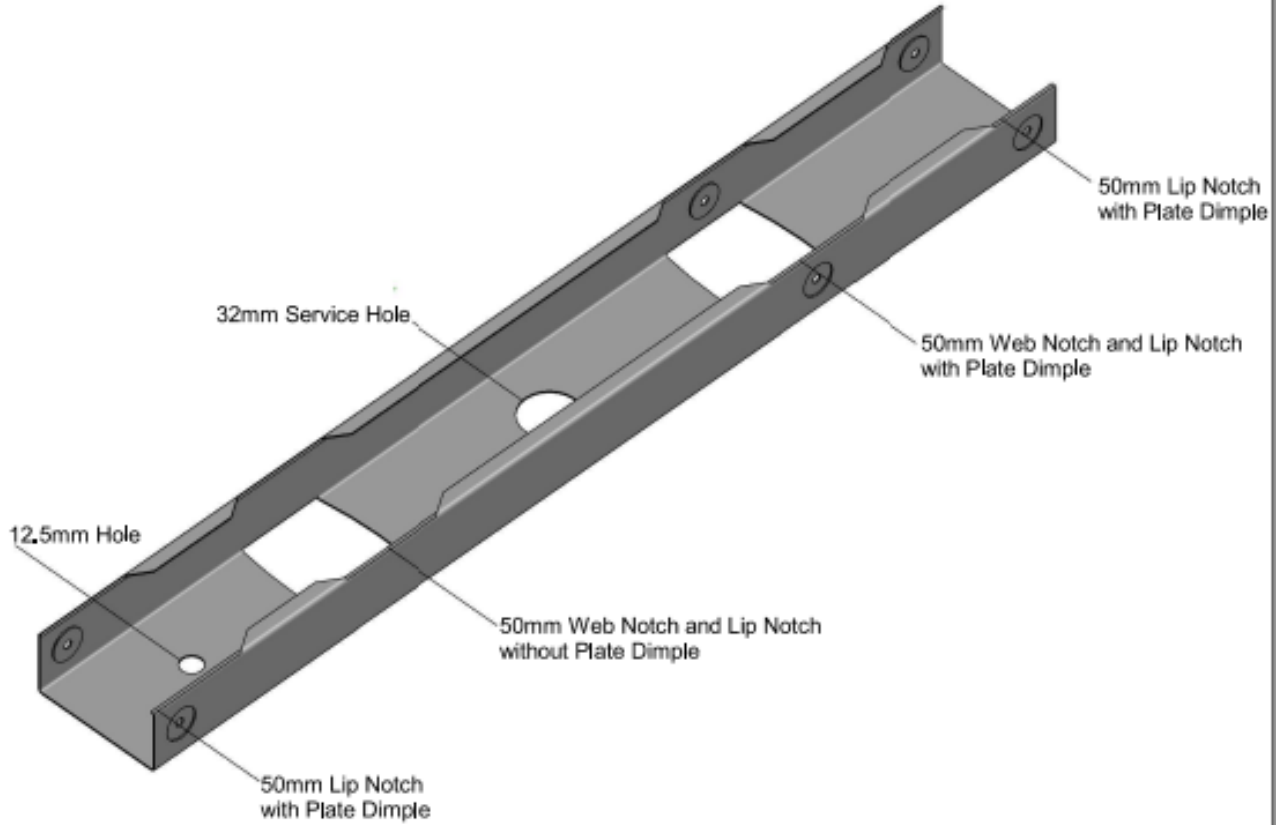
Strip View Typ. 1,0mm Profile Gauge 0,6-1,6mm

75mm Stud

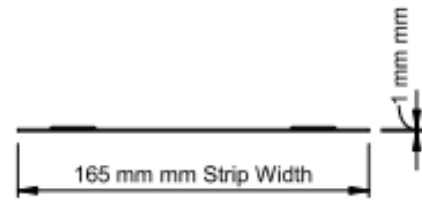
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SECTION PROCESSES



Section View Typ. 1.0mm Profile Gauge 0.6-1.6mm

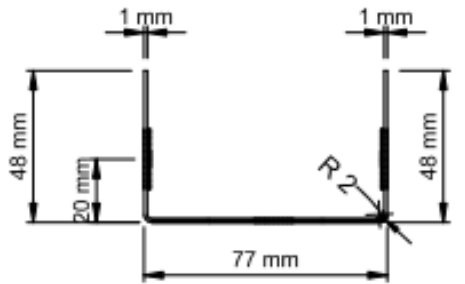
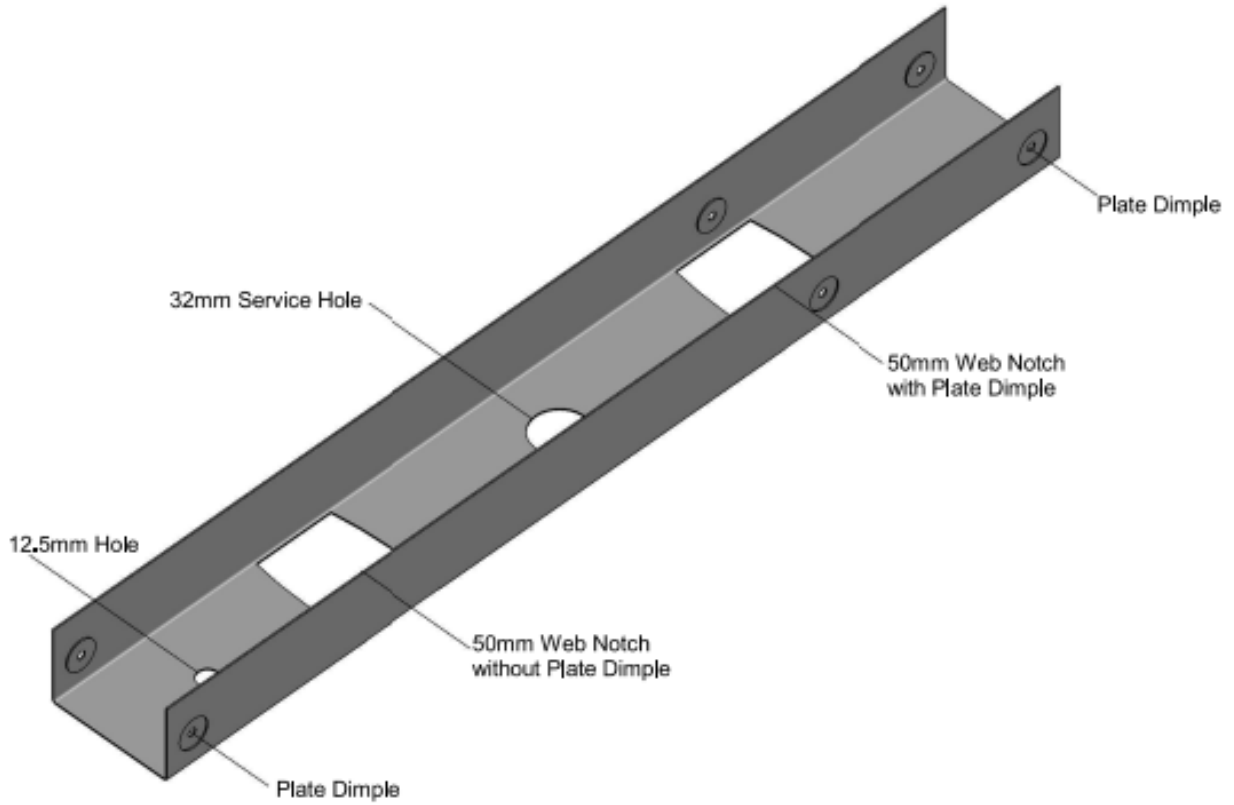


Circle View Typ. 1.0mm Profile Gauge 0.6-1.6mm

75mm Lipped Plate



SECTION PROCESSES



Section View
Typ. 1,0mm Profile Gauge
0,6-1,6mm



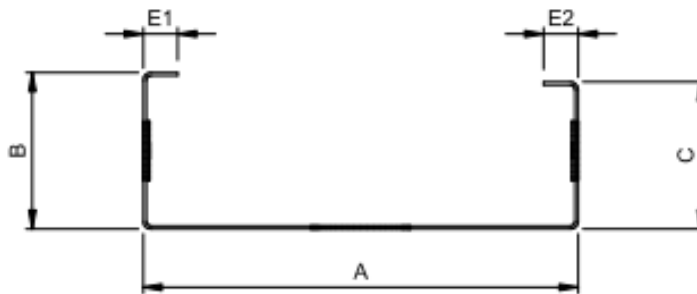
Side View
Typ. 1,0mm Profile Gauge
0,6-1,6mm

75mm Un-Lipped Plate



SECTION PROCESSES

Tolerances	
All dimensions are nominal unless otherwise stated.	
Below table should be used to determine if the dimensions falls within tolerances, unless otherwise noted.	
A	$\pm 1.00\text{mm}$
B	$\pm 1.50\text{mm}$
C	$\pm 1.50\text{mm}$
D1 minus D2	$\leq 1.50\text{mm}$
E1 minus E2	$\leq 2.00\text{mm}$
ANGLE	$\pm 2^\circ$ (degrees)
BOW	6mm MAX PER 1000mm LENGTH OF PART, IN EITHER DIRECTION
CAMBER	6mm MAX PER 1000mm LENGTH OF PART, IN EITHER DIRECTION
TAPER	$\leq 2.00\text{mm}$
END FLARE	TO BE KEPT TO A MINIMUM - SHOULD NOT HINDER ASSEMBLY
NOTE: ALL DIMENSIONS ARE TO BE MEASURED 200mm FROM THE THE ENDS TO ACCOUNT FOR END FLARE	



General Tolerances

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